CITOFLUX GALVA



MIG/MAG Cored Wires C-Mn and low-alloy steels

CITOFLUX GALVA is a metal cored wire suitable for manual or automatic, single-pass welding of galvanised steels or primed plates (0,8 to 4 mm). Low spatter level and excellent bead appearance. Used with spray arc with negative-poled flux-cored wire electrode (direct current, negative polarity). There is a limited oxidation zone around the weld bead. The main applications are in the car industry, shipyards and for air conditioning equipment. To be used with Ar/CO2 gas shielding.

Metal cored wire used for galvanized sheet with thicknesses from 0.8 to 4.0 mm. Pool with little spatter. Excellent bead appearance.

Classification				
EN ISO	17632-A: T3T Z M M 1 H15			
EN ISO	17632-B: T43TG-1MS-H15			
AWS	A5.18: E70C-GS			
AWS	A5.36: E60G-M21G-GS-H16			

Approvals	Grade
DB TÜV	•
TÜV	•
(C	

Chemical analysis (Typical values in %)

	C	Mn	Si	Al
All weld metal (*)	0.4	1.2	0.3	< 3

(*) 82% Ar+18% CO2

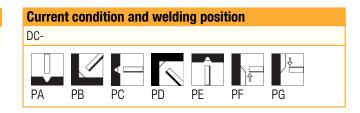
Shielding Gas - EN ISO 14175: M21

Materials

S(P)235 - S(P)420

Storage

Keep dry and avoid condensation



Packaging data

Packaging Type	B300	DRUM
Diam(mm) / weight(kg)	16	200
1.0	W000281064	
1.2	W000281065	W000281066
1.4	W000281067	W000281068

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