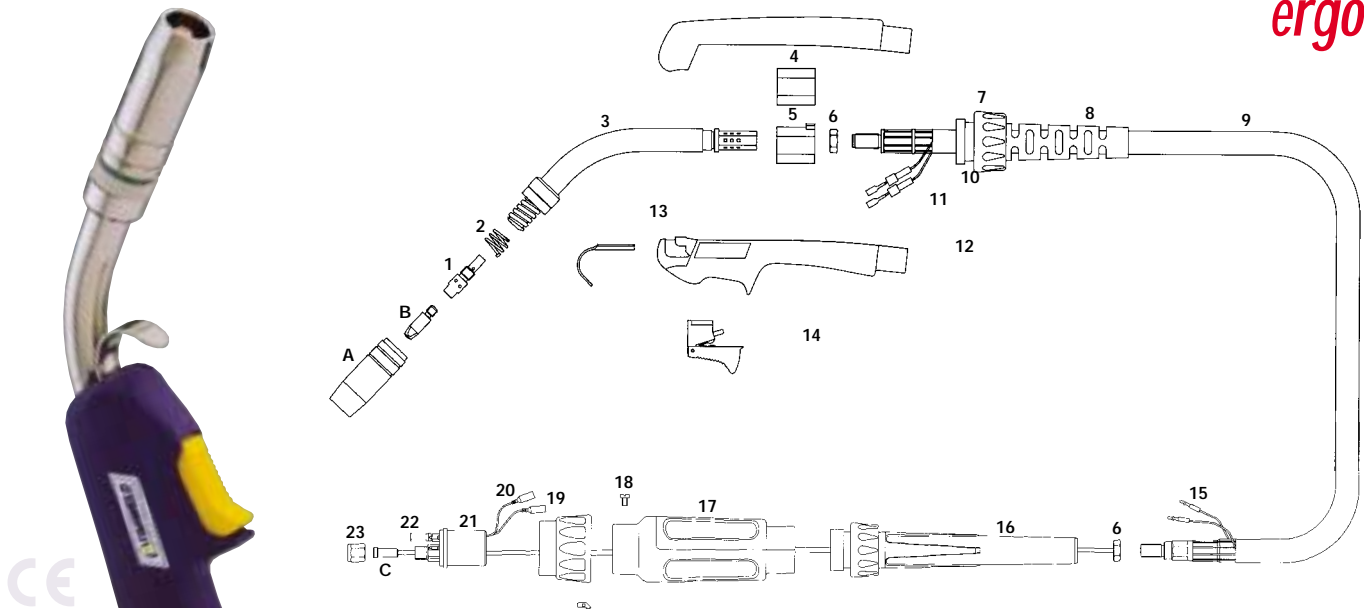


SB 250A Air Cooled MIG Welding Torch

Rating: 230A CO₂ 200 A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires

ergo



Model			
Description	Part Number		
	3.0 M	4.0 M	5.0 M
Welding Torch c/w Ergo handle	B2500-30ER	B2500-40ER	B2500-50ER
Welding Torch c/w Bladeswitch handle	B2500-30EB	B2500-40EB	B2500-50EB
Welding Torch c/w Microswitch handle	B2500-30EM	B2500-40EM	B2500-50EM

Nozzles	
Part Number	Description
A B2507	Cylindrical Nozzle
B2508*	Conical Nozzle
B2509	Tapered Nozzle
B2510	Bottle Nozzle
B2511	Spot Welding Nozzle

Contact Tips	
Part Number	Description
B B2504-08	Contact Tip .030"/0.8mm M6 Ecu
B2504-09	Contact Tip .035"/0.9mm M6 Ecu
B2504-10*	Contact Tip .040"/1.0mm M6 Ecu
B2504-12	Contact Tip .045"/1.2mm M6 Ecu
B2505-08	Contact Tip .030"/0.8mm M6 CuCrZr
B2505-09	Contact Tip .035"/0.9mm M6 CuCrZr
B2505-10	Contact Tip .040"/1.0mm M6 CuCrZr
B2505-12	Contact Tip .045"/1.2mm M6 CuCrZr

Liners	
Part Number	Description
C B1535-30	Steel Liner .023"- .035"/0.6-0.9mm X 3mt
B1535-40	Steel Liner .023"- .035"/0.6-0.9mm X 4mt
B1535-50	Steel Liner .023"- .035"/0.6-0.9mm X 5mt
B2524-30*	Steel Liner .040"- .045"/1.0-1.2mm X 3mt
B2524-40*	Steel Liner .040"- .045"/1.0-1.2mm X 4mt
B2524-50*	Steel Liner .040"- .045"/1.0-1.2mm X 5mt
B1536-30	Teflon Liner .023"- .035"/0.6-0.9mm X 3mt
B1536-40	Teflon Liner .023"- .035"/0.6-0.9mm X 4mt
B1536-50	Teflon Liner .023"- .035"/0.6-0.9mm X 5mt
B2513-30	Teflon Liner .040"- .045"/1.0-1.2mm X 3mt
B2513-40	Teflon Liner .040"- .045"/1.0-1.2mm X 4mt
B2513-50	Teflon Liner .040"- .045"/1.0-1.2mm X 5mt

Components		
Part Number	Description	
1	B2506	Tip Adaptor
2	B2502	Shroud Spring
3	B2501	Swan Neck
4	B1515	Location Body
5	B1515/ER	Ergo Handle Location Body
6	B1505	Lock Nut
7	B8004	Handle Lock Nut
8	B8011	Cable Support
9	B2503-30	Hyperflex Cable Assembly X 3mt
	B2503-40	Hyperflex Cable Assembly X 4mt
	B2503-50	Hyperflex Cable Assembly X 5mt
10	B1521-C	Cable Terminal Cover
11	B1521	Cable Terminal
12	B2514	Ergo Handle Kit c/w Lock Nut
13	B2517	Hanger Hook
14	B2516	Medium / Large Ergo Trigger
15	B1522	Cable Terminal Male
16	B2841	Cable Support
17	B1518	Gun Plug Housing c/w Nut
18	B1526	Gun Plug Screw
19	B1519	Gun Plug Nut c/w Insert
20	B1523	Gun Plug Terminal
21	B1528	Gun Plug Body c/w Spring Pins
22	B1524	Gun Plug 'O' Ring
23	B1525	Liner Nut

* Denotes Standard Build