



## Technical Data Sheet BrazeTec h Paste



### TD BT 0901 E.02

#### Standard

Type FH10 acc. DIN EN 1045

#### Composition

potassiumhydroxofluoroborate, water

#### Technical Data

Working temperature range

550 - app. 800°C

Colour

white

Density

app. 1,6 g/cm<sup>3</sup>

Viscosity

150 - 250 dPas (Haake Viskotester VT02, 18 - 22°C)

Flux residues

corrosive, water-soluble

Shelf life

min. 6 months in the original locked container  
storage temperature +5 to +30°C  
avoid rapid changes in temperature

#### Packing

0,1 kg ; 0,5 kg ; 1,0 kg ; 10 kg ; 40 kg

#### Application

Flux for brazing steel, copper and copper alloys as well as nickel and nickel alloys. BrazeTec h paste is suitable for all flame and induction brazing procedures. Typical application are found e.g. in the electrical industry, in the construction of vehicles and in the copper tube installation.

#### Note for the user

Flux residues are corrosive and have to be removed.

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