

## Safety Data Sheet according to EC-Regulation 91/155/EEC

### 1. Identification of the substance/preparation and of the company/undertaking

#### Identification of the substance or preparation

#### **BrazeTec 3**

#### Use of the substance/preparation

Soft solder

#### Company/undertaking identification

BrazeTec GmbH, Rodenbacher Chaussee 4, D-63457, Hanau-Wolfgang  
Telephone +49 (6181) 59-03, Fax +49 (6181) 59-5550

#### Emergency telephone / Office for advice

#### Advisory office in case of poisoning:

Tel.:

#### Telephone number of the company in case of emergencies:

Tel. +49 (0) 69 305-6420

### 2. Composition/information on ingredients

2.1	Chemical name	content %	symbol	R-phrases	CAS	EINECS, ELINCS
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### 3. Hazards identification

#### 3.1 To people

See point 11 and 15.

Preparation is not classified as hazardous in the sense of directive 1999/45/EC.

#### 3.2 To the environment

See point 12.

### 4. First aid measures

#### 4.1 Inhalation

During processing:

Supply person with fresh air.

Supply person with fresh air and consult doctor according to symptoms.

#### 4.2 Eye contact

In the event of contact with the hot product:

Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

#### 4.3 Skin contact

In the event of contact with the hot product:

Wash off with cold water.

Do not attempt to remove hardened product.

#### 4.4 Ingestion

n.a.

#### 4.5 Special resources necessary for first aid

n.g.

### 5. Fire-fighting measures

#### 5.1 Suitable extinguishing media

Adapt to the nature and extent of fire.

If applicable

Metal fire extinguisher

## 5.2 Extinguishing media which must not be used for safety reasons

n.g.

## 5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

In case of fire the following can develop:

Fume

Irritating gases

Copper oxides

## 5.4 Special protective equipment for fire-fighters

Protective respirator with independent air supply

According to size of fire

Full protection, if necessary

## 5.5 Further information

Dispose of contaminated extinction water according to official regulations.

## 6. Accidental release measures

Refer to point 13. and for personal protection refer to point 8.

### 6.1 Personal precautions

No special measures required.

### 6.2 Environmental measures

Prevent from entering drainage system.

### 6.3 Methods for cleaning up

Collect mechanically and dispose of according to point 13.

Allow the hot product to solidify.

## 7. Handling and storage

### 7.1 Handling

#### Tips for safe handling:

See point 6.1

Observe directions on label and instructions for use.

General hygiene measures for the handling of chemicals are applicable.

Suction measures at the workplace or on the processing machines required.

Do not inhale dust/fume/mist.

### 7.2. Storage

#### Requirements for storage rooms and containers:

Store products only unopened, in original packing.

Not to be stored in gangways or stair wells.

#### Special storage conditions:

See point 10.2

## 8. Exposure controls/personal protection

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the OES, MEL or MAK values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Chemical name	content %	OES, MEL, MAK, TRK	BMGV, BAT
Tin		2 mg/m <sup>3</sup> E	
Copper		1 mg/m <sup>3</sup>	

8.1 Respiratory protection:

During processing:

Filter P 2 EN 143

Normally not necessary.

8.2 Hand protection:

Normally not necessary.

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During processing:

Leather gloves

8.3 Eye protection: Normally not necessary.

During processing:

Tight fitting protective goggles with side protection (EN 166).

8.4 Skin protection: Protective working garments (e.g. safety shoes EN 344, long-sleeved protective working garments)

Additional information on hand protection - No tests have been performed.

Selection made for preparations according to the best available knowledge and information on the ingredients.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of preparations the resistance of glove materials cannot be calculated in advance so it has to be tested before use. The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

## 9. Physical and chemical properties

Physical state:	Solid
Colour:	Grey
Odour:	Odourless
Boiling point / range (°C):	n.v.
Melting point / range (°C):	230 - 250
Flash point (°C):	n.g.
Flammability (solid/gas):	n.g.
Autoflammability:	n.g.
Vapour pressure:	n.g.
Relative density (g/ml):	~ 7,50 g/cm <sup>3</sup>
Bulk density:	n.g.
Solubility in water:	n.g.

## 10. Stability and reactivity

### 10.1 Conditions to avoid

See point 7

Stable when handled and stored correctly.

Strong heat

### 10.2 Materials to avoid

See point 7

Avoid contact with strong oxidizing agents.

### 10.3 Hazardous decomposition products

See point 5.3

## 11. Toxicological information

### 11.1 Acute toxicity and immediate effects

11.1.1 Ingestion, LD50 rat oral (mg/kg):	n.v.
11.1.2 Inhalation, LC50 rat inhal.(mg/l/4h):	n.v.
11.1.3 Skin contact, LD50 rat dermal (mg/kg):	n.v.
11.1.4 Eye contact:	n.v.

### 11.2 Delayed and chronic effects

11.2.1 Sensitization:	n.g.
11.2.2 Carcinogenicity:	n.g.
11.2.3 Mutagenicity:	n.g.
11.2.4 Reproductive toxicity:	n.g.
11.2.5 Narcosis:	n.g.

### 11.3. Further information

No classification according to calculation procedure.

The following may occur:

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Hazardous gasses are set free when processing product  
In the event of contact with the hot product:  
Danger of burns

## 12. Ecological information

Water hazard class (Germany):	Not hazardous to water.
Self classification:	No
Persistence and degradability:	n.v.
Behaviour in sewage plants:	n.v.
Aquatic toxicity:	n.v.
Ecological toxicity:	n.v.

## 13. Disposal considerations

### 13.1. for the material / preparation / residue

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.  
Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances.

12 01 04 - non-ferrous metal dust and particles

17 04 07 - mixed metals

Pay attention to local and national official regulations

E.g. dispose at suitable refuse site.

Implement substance recycling.

### 13.2 for contaminated packing material

See point 13.1

Pay attention to local and national official regulations

## 14. Transport information

### General statements

UN-Number: n.a.

### Road/Rail-transport (ADR/RID)

Class/packing-group: n.a.

Classification code: n.a.

LQ: n.a.

### Transport by sea

IMDG-code: n.a. (class/packing-group)

EmS: n.a.

Marine Pollutant: n.a.

### Transport by air

IATA: n.a. (class/secondary danger/packing-group)

### Additional information:

Non-dangerous material according to Transport Regulations.

## 15. Regulatory information

### Classification according to Dangerous Product Regulations incl. EC Directives (67/548/EEC and 1999/45/EC)

Symbols: Not applicable

Indications of danger: ---

R-phrases:

S-phrases:

Additions: n.a.

Observe restrictions: n.a.

## 16. Other information

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These details refer to the product as it is delivered.

Storage class VCI (Germany):

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Revised points:

2,8,10,15

BGV D1 (VBG 15)

## Legend:

n.a. = not applicable / n.v., k.D.v. = not available / n.g. = not checked / OES = Occupational exposure standard

MEL = Maximum exposure limit / BMGV = Biological monitoring guidance value / MAK = Maximum concentration for work place (Germany)

(Germany) / TRK = Technical guidance concentration (Germany) / BAT = Biological tolerance for work place (Germany)

VbF = Regulations for flammable liquids (Germany) / TRbF = Technical regulations for flammable liquids (Germany)

WGK = water hazard class (Germany) - WGK 3 = very hazardous, WGK 2 = hazardous, WGK 1 = slightly hazardous to water

VOC = Volatile organic compounds / AOX = Adsorbable organic halogen compounds

VwVwS = Administrative Order relating to substances hazardous to water (Germany)

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge. No responsibility.

These statements were made by:

**Chemical Check GmbH, Beim Staumberge 3, D-32839 Steinheim, Tel.: 01805-CHEMICAL / 01805-243 642, Fax: 05233-941790**

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