



## Technical Data Sheet BrazeTec special h Paste



TD BT **0902** E.01

**Inhalt  
Standard**

Type FH12 acc. DIN EN 1045

**Composition**

potassiumhydroxofluoroborate, boron, water

**Technical Data**

Working temperature range	550 - app. 850°C
Colour	brown
Density	app. 1,6 g/cm <sup>3</sup>
Viscosity	150 - 250 dPas (Haake Viskotester VT02, 18 - 22°C)
Flux residues	corrosive, water-soluble
Shelf life	min. 6 months in the original locked container storage temperature +5 to +30°C avoid rapid changes in temperature

**Packing**

0,1 kg ; 0,5 kg ; 1,0 kg ; 10 kg ; 40 kg

**Application**

Flux for brazing stainless steel and cemented carbides.  
BrazeTec special h paste is suitable for all flame and induction brazing procedures.  
Typical applications are found e.g. in the tool industry.

**Note for the user**

Flux residues are corrosive and have to be removed.

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