

DT -S G 250

hardfacing MSG-Wire
TIG-Rod

Specifications:

DIN 8555:

M SG 1-GZ-250

Application:

hardness of

wheels, rails,

resurfacing layers.

Solid wire for building up hard layer with an

approx 250 Brinell. Suitable for hard facing gear

axles.

Can be used as a buffer under very hard

Richtanalyse des
Drahtes (%) :

C: 0,10 Si: 0,80 Mn: 1,00 Cr: 3,00 Mo: 1,00

Chemical Composition:

(typical)

Hardness Brinell

225-275

Hardness Rockwell

24

Approvals :

on demand

Shielding Atmosphere: M11-M13, M21-M23 : EN439

TIG: I1

Packaging:

MIG/MAG: spools D 100 / D 200 / K 200 / K 300

TIG: 10kg-boxes

