



GOUGING PRODUCTS AND ELECTRODES

Gouging torch Flair 600/1600



The Flair gouging torch is a high quality gouging torch and made of sturdy high quality components. The airflow can be regulated on the torch. The adjustable nozzle and the use of high quality materials ensure optimal electric safety and efficiency and maximum airflow.

The Flair torch is easy to use and for many purposes due to the combination with the Flair monocable. The monocable can be mounted easily to the Flair torch and the power source. Recommended air pressure is 7 bar.

Spare parts are available.

Detailed leaflets are available on request.

Product nr	Description	Ampère	Max. electrode	Draw nr	Packing
06.01.80600	Flair 600.	600	10 mm (3/8")	2	1/5
06.01.81600	Flair 1600.	1600	19 mm (3/4")	1	1/5

Gouging torch Flair 600 Eco



Flair Eco is a gouging torch on which the power cable and compressed air hose can be connected directly, no monocable is required. The adjustable nozzle and the use of high quality materials ensure optimal electric safety and efficiency and maximum airflow. Recommended air pressure is 7 bar.

Spare parts are available.

Detailed leaflets are available on request.

Product nr	Description	Ampère	Max. electrode	Packing
06.01.80650	Flair 600 Eco.	600	10 mm (3/8")	1/5

Gouging torch Flair 2



The gouging torch Flair 2 is a well-known classic. The slim appearance of the Flair 2 benefits the applications in confined areas. The adjustable nozzle and the use of high quality materials ensure optimal electric safety and efficiency and maximum airflow. Recommended air pressure is 7 bar.

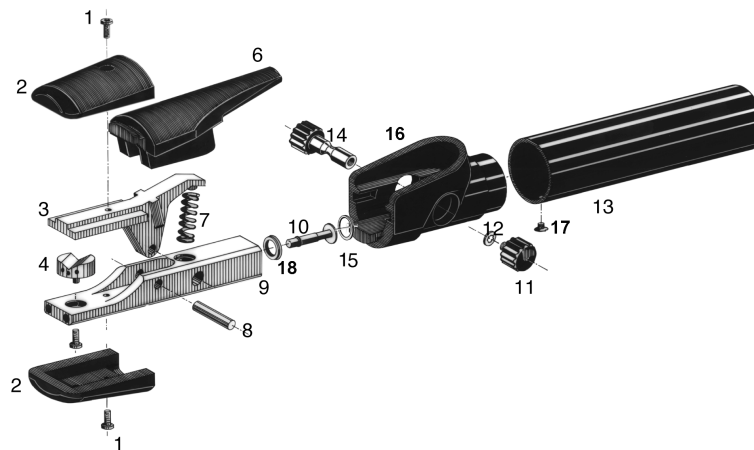
Spare parts are available. Can be used in combination with Flair monocable.

Product nr	Description	Ampère	Max. electrode	Packing
06.01.82000	Flair 2.	600	10 mm (3/8")	1/5



GOUGING PRODUCTS AND ELECTRODES

Flair 1600 spare parts

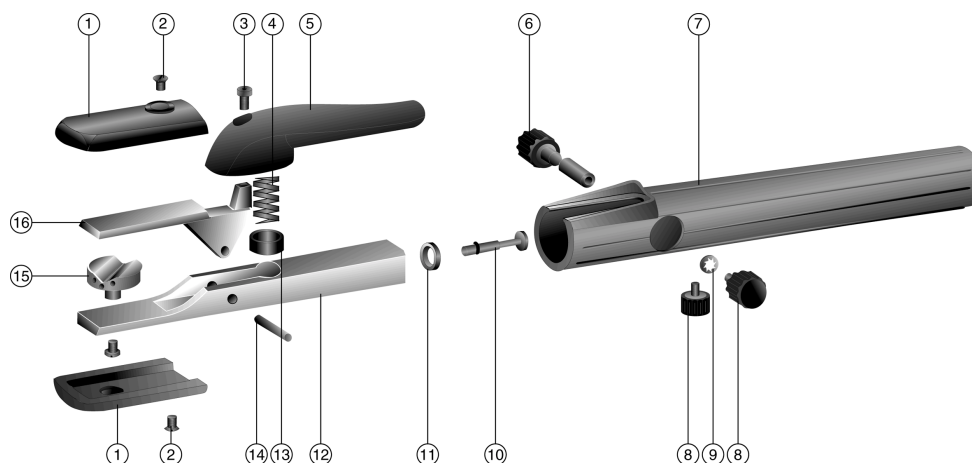


Product nr	Description	Draw nr	Packing
06.06.80626	Insulation cap.	2	2
06.06.80628	Screw MRX 4 x 10 mm.	1	10
06.06.80606	Lever insulation.	6	1
06.06.80622	Push-button and link.	14	1
06.06.81630	Handle gouging torch Flair 1600.	13/16/17	10
06.39.08533	Nylon screw M6 x 8.	17	10
06.03.08323	Push-button	11	1
06.03.08341	Safety ring.	12	10
06.04.08901	Copper sealing ring.	15	1
06.06.80637	Valve.	10	1
06.03.08334	Valve seat.	18	1
06.06.80620	Hinge pin.	8	1
06.06.81624	Spring.	7	25
06.06.81612	Body.	9	1
06.03.08550	Injection nozzle 3-gats complete with taptite MRX M4 x 6 (01.11.09407).	4	1
06.03.08356	Injection nozzle C-15, for round and flat electrodes, 15 mm.	4	1
06.03.08357	Injection nozzle C-20, for round and flat electrodes, 20 mm.	4	1
06.06.81600	Lever.	3	1



GOUGING PRODUCTS AND ELECTRODES

Flair 2 spare parts

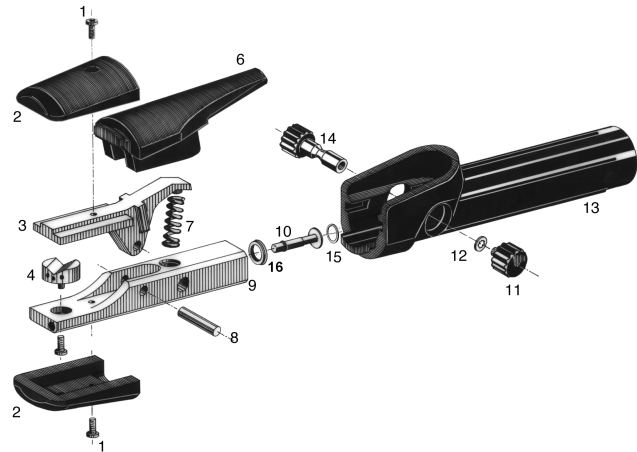


Product nr	Description	Draw nr	Packing
06.03.08326	Insulation cap.	1	2
01.11.09411	Screw M4 x 10.	2	10
06.03.08327	Screw lever insulation.	3	1
06.03.08224	Spring.	4	1
06.03.08306	Lever insulation.	5	1
06.03.08222	Push-button and link.	6	1
06.03.08230	Handle.	7	1
06.03.08323	Push-button.	8	1
06.03.08341	Safety ring.	9	10
06.03.08337	Valve.	10	1
06.03.08334	Valve seat.	11	1
06.03.08210	Body.	12	1
06.03.08325	Spring cap.	13	1
01.11.09300	Hinge pin.	14	10
06.03.08251	Injection nozzle, complete with taptite MRX M4 x 6 (01.11.09407).	15	1
06.03.08200	Lever.	16	1



GOUGING PRODUCTS AND ELECTRODES

Flair 600 spare parts

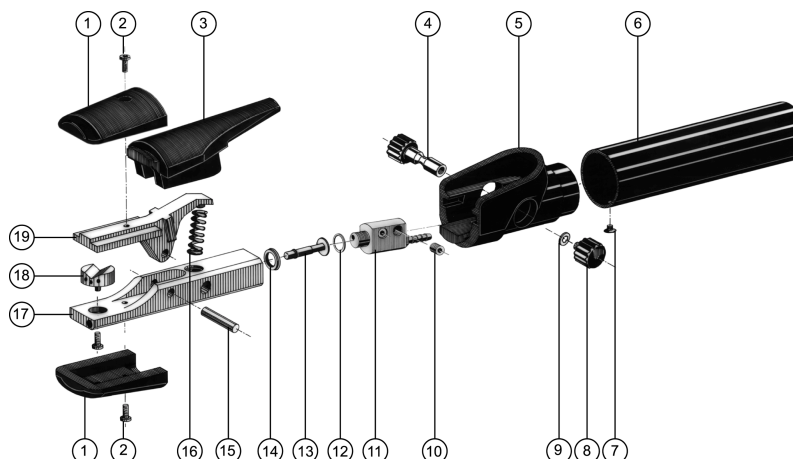


Product nr	Description	Draw nr	Packing
06.06.80626	Insulation cap.	2	2
06.06.80628	Screw MRX 4 x 10 mm Flair.	1	10
06.06.80606	Lever insulation.	6	1
06.06.80622	Push-button and link.	14	1
06.06.80630	Handle.	13	1
06.03.08323	Push-button.	11	1
06.03.08341	Safety ring.	12	10
06.04.08901	Copper sealing ring for Flair monocable and gouging torch.	15	1
06.06.80637	Valve.	10	1
06.03.08334	Valve seat.	16	1
06.06.80620	Hinge pin.	8	1
01.11.09001	Spring Flair.	7	10
06.06.80612	Body.	9	1
06.03.08355	Injection nozzle C-10, for round and flat electrodes, 10 mm.	4	1
06.03.08251	Injection nozzle, complete with taptite MRX M4 x 6 (01.11.09407).	4	1
06.06.80600	Brass lever.	3	1



GOUGING PRODUCTS AND ELECTRODES

Flair 600 Eco spare parts



Product nr	Description	Draw nr	Packing
06.06.80626	Insulation cap.	1	2
06.06.80628	Screw.	2	10
06.06.80606	Lever insulation.	3	1
06.06.80622	Push-button.	8	1
06.06.81631	Handle gouging torch.	5 + 6 + 7	1
06.03.08323	Push-button.	4	1
06.03.08341	Safety ring.	9	10
06.03.08100	Adaptor with screw M12 x 12 and airhose pillar 6 mm.	11	1
06.04.08901	Copper sealing ring.	12	1
06.06.80637	Valve gouging.	13	1
06.03.08334	Valve seat.	14	1
06.06.80620	Hinge pin.	15	1
01.11.09001	Spring.	16	10
06.06.80612	Body.	17	1
06.03.08251	Injection nozzle, complete with taptite MRX M4 x 6 (01.11.09407).	18	1
06.06.80600	Brass lever.	19	1
01.11.09403	Allen key 6 mm.		10



GOUGING PRODUCTS AND ELECTRODES

Flair 600/1600 monocables



Gouging with the support of a monocable is a very efficient and handy way to operate. Both the power and the air are guided through one cable, which allows the gouger to work. The monocable is available for the Flair 600, Flair 1600 and Flair 2 (600A).

Detailed leaflets are available on request.

Product nr	Description	Packing
06.02.80601	Monocable gouging torch Flair 600, rotating.	1/5
06.02.81601	Monocable gouging torch Flair 1600, rotating.	1/5
06.02.81602	Monocable gouging torch Flair 1600, with stopper.	1/5

Complete sets of monocables and Flair gouging torches



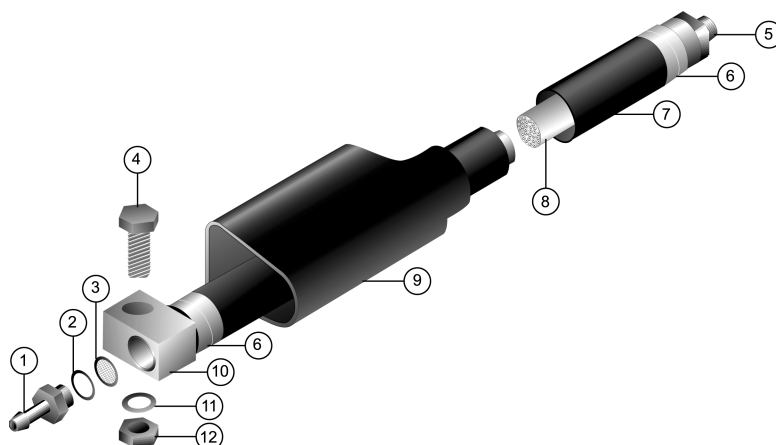
Complete sets allow you to start gouging immediately and saves the costs of putting the set together.

Product nr	Description	Packing
06.05.83010	Set gouging torch Flair 600 and monocable (mounted).	1/5
06.05.83020	Set gouging torch Flair 2 and monocable.	1/5
06.05.86004	Set gouging torch Flair 1600 and monocable (mounted).	1/5



GOUGING PRODUCTS AND ELECTRODES

Flair 600/1600 monocables spare parts



Product nr	Description	Draw nr	Packing
06.04.08905	Airhose inlet Flair 600/1600.	1	1
06.04.08901	Copper sealing ring Flair 600/1600.	2	1
06.04.08902	Sieve.	3	1
06.04.08910	Bolt and nut M10 x 25, for monocable of Flair 600.	4+12	1
06.04.08911	Bolt and nut M10 x 40, for monocable of Flair 1600.	4+12	1
06.04.08613	Swivel hose connection, torch side, Flair 600.	5	1
06.04.08731	Swivel hose connection, torch side, Flair 1600.	5	1
06.04.08732	Swivel connection, torch side, with stop, Flair 1600.	5	1
06.04.08622	Hose bushing, short Flair 600.	6	1
06.04.08716	Hose clamp (hose gouging torch Flair 1600).	6	1
06.04.08600	Hose monocable Flair 600, per meter.	7	1
06.04.08700	Hose monocable Flair 1600, per meter.	7	1
06.04.08610	Copper cable, 2.5 meter, Flair 600.	8	1
06.04.08810	Copper cable, 2.5 meter, Flair 1600.	8	1
06.04.08620	Rubber sleeve, Flair 600.	9	1
06.04.08720	Rubber sleeve, Flair 1600.	9	1
06.04.08624	Hose coupling, machine side Flair 600.	10	1
06.39.08715	Hose coupling, machine side, Flair 1600.	10	1
06.04.08907	Washer, Flair 600/1600.	11	10